



Unify thread rolling machine

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UM-50A-NC , servo feeding rolling machine

work piece diameter (mm)	ø6 - ø50
Axial pitch for ISO threads	1.0P - 10.0P (M0.5 - M3.0)
length mm	In feed: 148mm
length mm	thru feed: no limited
spindle speed	1 ~ 80 r.p.m
thread rolling die	Diameter ø200
	Bore ø70
	length 35 , 70 , 100 , 150 mm
	Keyway 14x7
Distance of thread rolling spindles	190 - 250mm
output	1 ~ 12
swivelling angle	± 4°
feeding servo motor	5.5 kW * 1 unit
feeding power	40 ton (driven by ball screw)
net weight	3100 kg
required space	1700mm × 1700mm



component parts:

Materials:

1. Machine base: High tension case iron FC-25 ~ FC-30 frame
2. Worm series : SNCM-21 tool steel with normalizing & carburizing progress
3. Worm gears : Aluminum bronze
4. Worm shafts : SNCM-21 tool steel with normalizing & carburizing progress. (Grinding threads)
5. Feeding: C1 grade, grinding ball screw
6. Pneumatic center holder (linear guide way)

Bearings:

1. Ball bearings : NTN, NSK
2. Roller bearings : NTN , URB
3. Needle bearings : IKO
4. Ball screws , Linear guideway: PMI

Accessories:

1. Rotary encoder : HONTKO
2. Main motor : 15 HP 4PB (Siemens)
3. X axial (right roller feeding): 5.5kW (Delta)
4. Controller: Delta programmable CNC dialogue interface